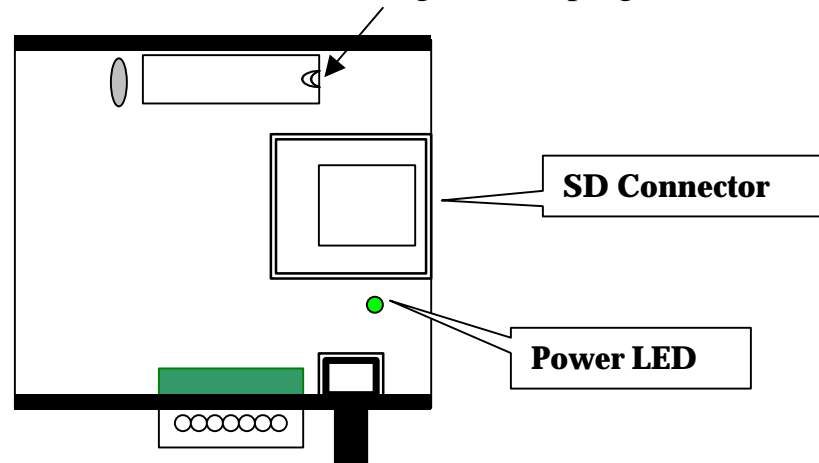


Instructions on replacing a program chip on a TM21

Procedures:

- 1. Make sure power to the TM21 is disconnected before installation (power LED is OFF).**
- 2. Discharge any static by touching a grounded object.**
3. Remove the lid by removing the four small Philips screws.
4. Using a CHIP remover or flat-head screwdriver, remove the old program chip from the socket (U1) by prying up the chip slowly on both ends. Make sure the screwdriver is between the chip and the socket and not under the socket. When in the correct position, the chip can be removed very easily.
5. Insert the new program chip making sure the notch on the chip lines up with the notch on the CHIP socket. Make sure all the legs of the chip are inserted into the socket.

In the picture below, the notch is located to the right of the program socket (U1).



For more information contact:

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