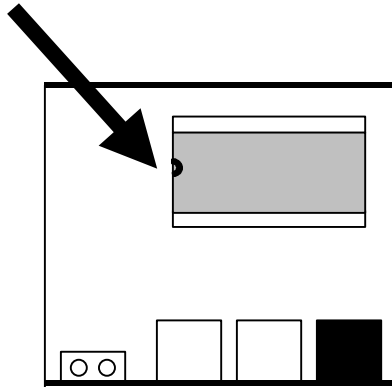


Instructions on replacing a program chip in a TecIR controller

Procedures:

1. **Make sure power to the controller is disconnected before installation.**
2. **Discharge any static by touching a grounded object.**
3. Remove the lid on the TecIR by prying the sides out and up.
4. Using a CHIP remover or flat-head screwdriver, remove the old program chip from the socket (U1) by prying up the chip slowly on both ends. **Make sure the screwdriver is between the chip and the socket and not under the socket.** When in the correct position, the chip can be removed very easily.
5. Insert the new program chip making sure the notch on the chip lines up with the notch on the CHIP socket. The notch on the chip should be facing the small pushbutton on the circuit board.
6. Make sure all the legs of the chip are inserted into the socket.
7. Put back on the lid.

In the picture below, the notch is located to the left side of the program socket (U1).



For more information contact:
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